SHOREBLOCK® 80 SERIES
ISO-473 CLOSED CELL

**TECHNICAL SPECIFICATIONS**

1. **SHOREBLOCK® UNITS ARE MANUFACTURED IN ACCORDANCE WITH ASTM C261 AND C450 AND THE FOLLOWING CRITERIA:**
   a. CONCRETE UNIT WEIGHS 130-150 LBS./CT.
   b. MINIMUM COMPRESSIVE STRENGTH - 4000 PSI
   c. MAXIMUM ABSORPTION ≤ 2%.
   d. DIMENSIONAL TOLERANCE ± 1/8”
2. **GALVANIZED OR POLYESTER CABLES**

**NOTE:**
- FEMALE BLOCKS ARE USED ON THE OUTSIDE OF THE WAYS TO ALLOW GLATTING.

**ASSEMBLY SPECIFICATIONS:**
1. SHOREBLOCK® UNITS ARE SHIP ASSEMBLED IN A GALVANIZED MATTERESS AS SHOWN ABOVE.
2. SHOREBLOCK® UNITS ARE INSERTED INTO THE CONTRACTORS IN THE FIELD ON PREPARED SHEETS PER THE CONTRACT DRAWINGS.